### Characteristics

The robust Series 02 is especially suited for:

Flush design

The rectangular construction (24x36mm) provides large surfaces for illumination and labelling.

### **Functions**

The Series 02 incorporates the following functions:

- Indicator
- Pushbutton
- Illuminated pushbutton
- Keylock switch
- Buzzer

### Market segments

The EAO Series 02 is especially suited for applications in the segments:

- Ship building
- Panel building

Please refer to the EAO website to obtain detailed information regarding this series **www.products.eao.com** Configure a product to your exact needs and request a quotation.



Overview	
Flush design	
Indicator	4
Buzzer	5
Pushbutton	6
Illuminated pushbutton	7
Mushroom-head pushbutton	8
Keylock switch	9
Mushroom-head keylock pushbutton	10
Accessories	11
Technical data	21
Marking	23
Application guidelines	24
Index	25

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### Indicator, IP 40

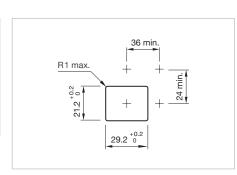
Product can differ from the current configuration.

# 10 max. 9 5 8 7 8 4

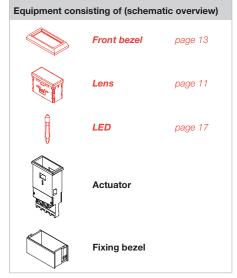
Dimensions [mm]

### **Additional Information**

- For front dimension 24 x 36 mm
- For indicator 02-07x.00x can only filament lamps be used (no LEDs)
- For LED element fitting information see chapter «Application guidelines»
- Take note of heat generating



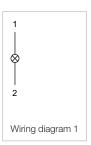
Mounting cut-outs [mm]



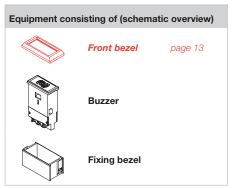
Each article number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Product attribute	Behind panel depth	Terminal	Part No.	Wiring diagram	Weight
Indicator actuator					
without serie resistor, for LED or filament lamp	60 mm	Screw	02-021.001	1	0.030 kg
Indicator actuator					
with built-in lamp series resistor, 240 VAC/DC to 48 V, 25 mA, for filament lamp	84 mm	Screw	02-070.001	1	0.045 kg
with built-in lamp series resistor, 110 VAC/DC to 48 V, 25 mA, for filament lamp	84 mm	Screw	02-071.001	1	0.045 kg
with built-in lamp series resistor, 125 VAC/DC to 48 V, 25 mA, for filament lamp	84 mm	Screw	02-072.001	1	0.045 kg
with built-in lamp series resistor and diode, 240 VAC/DC to 48 V, 25 mA, for filament lamp	84 mm	Screw	02-073.001	1	0.045 kg

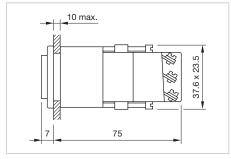


### Buzzer, IP 40



Each article number listed below includes all the black components shown in the 3D-drawing.

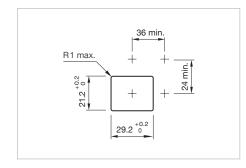
To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



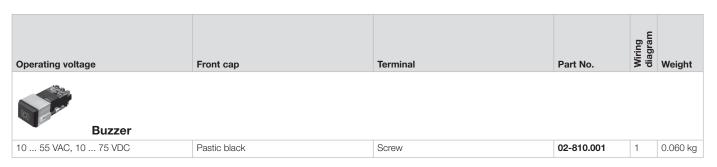
Product can differ from the current configuration.

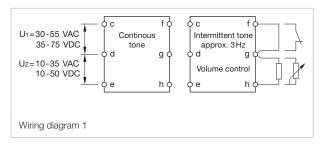


Mounting cut-outs [mm]

### **Additional Information**

- For front dimension 24 x 36 mm
- Further information in chapter «Technical Data»





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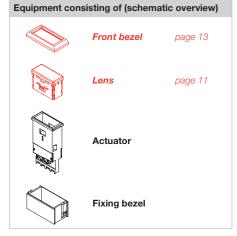
07

### Pushbutton, IP 40

Product can differ from the current configuration.

### 10 max. 10 max. 75 75 84

Dimensions [mm]



Each article number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

### **Additional Information**

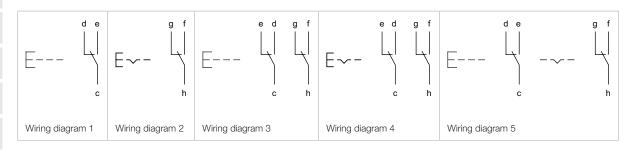
• For front dimension 24 x 36 mm

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Mounting cut-outs [mm]

Contacts	Switching action	Terminal	Part No.	Wiring diagram	Weight
10		0	00 044 044	4	0.045 l
1 C	A C	Screw	02-611.011 02-613.011	2	0.045 kg 0.045 kg
2 C	A	Screw	02-612.011	3	0.050 kg
	С	Screw	02-614.011	4	0.050 kg
	B - C	Screw	02-615.011	5	0.050 kg

Contacts: C = ChangeoverSwitching action: B = Momentary, C = Maintain



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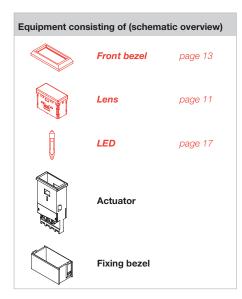
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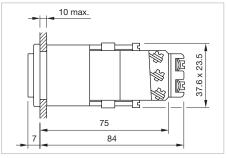
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### Illuminated pushbutton, IP 40



Each article number listed below includes all the black components shown in the 3D-drawing.

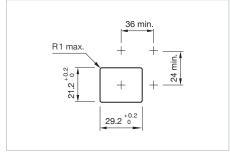
To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm] [mm]



Product can differ from the current configuration.



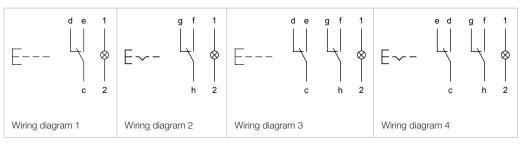
Mounting cut-outs [mm]

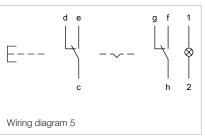
### Additional Information

- For front dimension 24 x 36 mm
- For LED element fitting information see chapter «Application guidelines»

Contacts	Switching action	Terminal	Part No.	Wiring	Gewich
Illumin	ated pushbutton actuator				
Illumin 1 C	nated pushbutton actuator	Screw	02-616.011	1	0.050 kg
	-	Screw Screw	02-616.011 02-618.011	1 2	0.050 kg
	В			1 2 3	
1 C	ВС	Screw	02-618.011		0.050 kg

Contacts: C = Changeover Switching action: B = Momentary, C = Maintain





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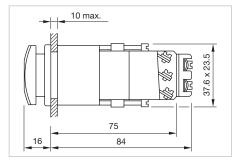
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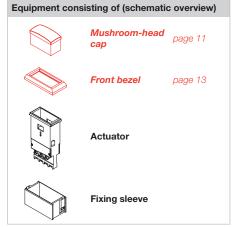
33

### Mushroom-head pushbutton, IP 40

Product can differ from the current configuration.



Dimensions [mm]

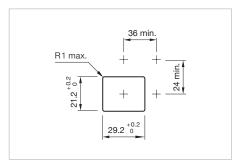


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

### **Additional Information**

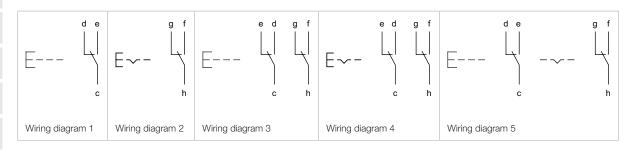
- For front dimension 24 x 36 mm
- Use only flush front bezel



Mounting cut-outs[mm]

Contacts	Switching action	Terminal	Part No.	Wiring	Weight
Mushroo	m-head pushbutton actuator				
1 C					
	В	Screw	02-611.011	1	0.045 kg
	B C	Screw Screw	02-611.011 02-613.011	1 2	0.045 kg 0.045 kg
2 C					
2 C	С	Screw	02-613.011	2	0.045 kg

Contacts: C = Changeover Switching action: B = Momentary, C = Maintain



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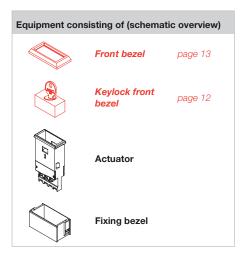
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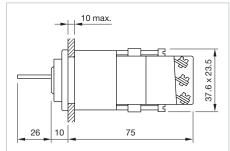
ST

### Keylock switch 2 positions, IP 40

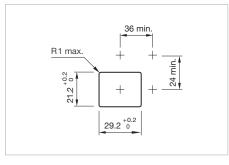


Each article number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

### **Additional Information**

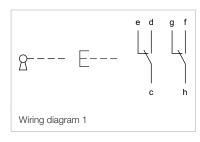
- For front dimension 24 x 36 mm
- Front plastic grey
- The keylock front bezel of the switch types 02-198.01x and 02-695.01x are factory-assembled and do not have to be ordered separately
- can be operated
- momentary action
- Two keys are supplied with each key lock switch
- Further lock numbers see «Technical data»



Switching positions (A = Rest, B = Momentary)

Product attribute	Contacts	Switching angle	Key remove	Terminal	Part No.	Wiring diagram	Gewicht
Schlüsselschalter-Vorsatz	z 2 Stellunge	en					
A = lockable, actuated	2 C	B = 90°	A	Screw	02-690.011	1	0.055 kg
A = lockable, non-actuated or actuated	2 C	B = 90°	А	Screw	02-692.011	1	0.055 kg
A = lockable, non-actuated	2 C	B = 90°	А	Screw	02-691.011	1	0.055 kg
A = lockable, non-actuated, B = lockable, key not removable	2 C	B = 90°	А	Screw	02-695.011	1	0.055 kg
A = lockable, non-actuated or actuated; can be used with protective cover Part No. 22-925	2 C	B = 90°	А	Screw	02-198.011	1	0.055 kg

Contacts: C = Changeover



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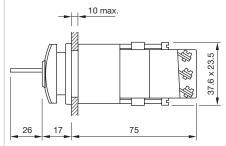
Keylock number YB1 After turning the key 90° clockwise, the switch In the unlocked switch positions always perform a

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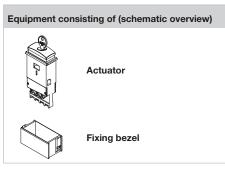
### Mushroom-head keylock pushbutton 2 positions, IP 40



Product can differ from the current configuration.



Dimensions [mm]

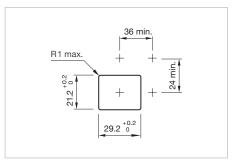


Each article number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

#### **Additional Information**

- Mushroom-head cap plastic red
- The lens can be operated without key, twist to key release
- Standard lock YB1
- Switch gear is not usable for EMERGENCY-STOP switch application
- Two keys are supplied with each key lock switch
- Further lock numbers see «Technical data»



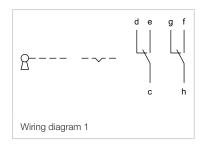
Mounting cut-outs [mm]



Switching positions (A = Rest, C = Maintained)

Product attribute	Contacts	Switching angle	Key remove	Terminal	Part No.	Wiring diagram	Weight
Mushroo	m-head keylock	switch 2 position	s, Front dimension	24 x 36 mm			
A = lockable, actuated	2 C	C = 90°	А	Screw	02-199.011	1	0.055 kg

Contacts: C = Changeover



### Front

### Lens

### **Additional Information**

Material plastic

Product attribute	Dimension	Lens	Part No.	Weight	
Lens					
luminative, not suitable for film insert, ripped	17.5 x 25.4 mm	smoked translucent	02-901.1	0.004 kg	
		red translucent	02-901.2	0.004 kg	
		orange translucent	02-901.3	0.004 kg	
		yellow translucent	02-901.4	0.004 kg	
		green translucent	02-901.5	0.004 kg	
		blue translucent	02-901.6	0.004 kg	
		colourless transparent	02-901.7	0.004 kg	
		white translucent	02-901.9	0.004 kg	
uminative, use holder for film insert	17.5 x 25.4 mm	red translucent	02-902.2	0.004 kg	
		green translucent	02-902.5	0.004 kg	
		colourless transparent	02-902.7	0.004 kg	
on-illuminative	17.5 x 25.4 mm	black opaque	02-901.0	0.004 kg	
		grey opaque	02-901.8	0.004 kg	

### Mushroom-head cap

### **Additional Information**

- Material plastic
- Non-illuminative
- Use only flush front bezel

Dimension  Mushroom-head cap	Mushroom-head cap	Part No.	Gewicht
23 x 35 mm	black opaque	02-930.0	0.016 kg
	red opaque	02-930.2	0.016 kg
	yellow opaque	02-930.4	0.016 kg
	green opaque	02-930.5	0.016 kg

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### **Keylock front bezel**

### **Additional Information**

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- Keylock number YB1
- Further lock numbers see «Technical data»

Dimension	Material	Colour	Part No.	Weight
Keylock front beze	el			
17.5 x 25.5 mm	Plastic	grey	02-980.1	0.020 kg

### Holder

### **Additional Information**

For lens with film insert

Material	Colour	Optics	Part No.	Weight
Holder	rod	tranaluaant	02 009 2	0.001 kg
Plastic	red	translucent	02-908.2	0.001 kg
	red orange	translucent translucent	02-908.2 02-908.3	0.001 kg 0.001 kg
	orange	translucent	02-908.3	0.001 kg
	orange yellow	translucent translucent	02-908.3 02-908.4	0.001 kg 0.001 kg
	orange yellow green	translucent translucent translucent	02-908.3 02-908.4 02-908.5	0.001 kg 0.001 kg 0.001 kg

### **Diffusor plate**

### **Additional Information**

For lens with film insert

Part No.	Weight
Diffusor plate	
02-909	0.001 kg

### Front bezel flush

### **Additional Information**

 Lens only removable with lens remover Part No. 02-905

Front bezel		Part No.	Weight
	Front bezel flush, Front dimension 24 x 36 mm		
Pastic black		02-965.0	0.001 kg

### Front bezel raised

### **Additional Information**

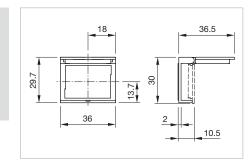
 Lens only removable with lens remover Part No. 98-969

ront bezel	P	Part No.	Weight
	Front bezel raised, Front dimension 24 x 36 mm		
		02-967.0	0.001 kg

### **Protective cover, IP 65**

### **Additional Information**

- Please note that bigger minimum distances are necessary
- Use only flush front bezel
- Hinged, with means for sealing
- Front panel thickness reduces by 2 mm



Dimensions [mm]

Product attribute	Material	Optics	Dimension	Part No.	Weight
Protective cover					
for button with mounting cut-out 21.2 x 29.2 mm	Plastic	transparent	36 x 29.7 mm	22-925	0.004 kg

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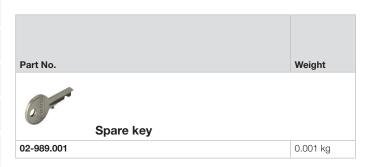
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### Spare key

### **Additional Information**

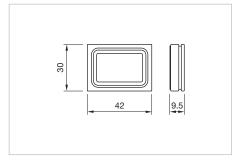
- Keylock number YB1
- Further lock numbers see «Technical data»

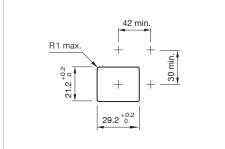


### Front protective cap, IP 65

### **Additional Information**

- Use only flush front bezel
- Three-part



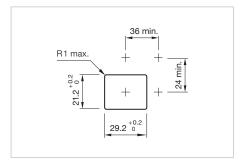


Dimensions [mm]

Mounting cut-outs [mm]

Material	Colour	Optics	Temperature	Part No.	Weight
Front prot	tective cap				
PVC	colourless	transparent	-20 +60 °	02-924	0.005 kg
			-25 +85 °	02-935	0.005 kg

### Blind plug



Mounting cut-outs [mm]

Dimension	Material	Colour	Part No.	Weight
Blind plug				
24 x 36 mm	Plastic	black	02-949.0	0.004 kg
		grey	02-949.8	0.004 kg

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Backside

### Terminal cover

### **Additional Information**

- For all connection methods
- Not suitable for indicators with built-in series resistor with lamp

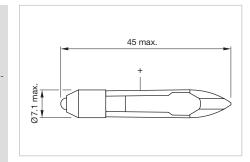
Part No.	Weight
Terminal cover	
02-929	0.005 kg

### Illumination

### Single-LED, T6.8

### **Additional Information**

- For LED element fitting information see «Application guidelines»
- Due to high surface temperatures, the series resistor must not be soldered directly to the terminals of the equipment (use a terminal plate)
- When using AC/DC types with AC operation, slight flickering can occure
- Luminous intensity data of the LEDs on direct voltage
- $\bullet~$  Electrical and optical data are measured at 25  $^{\circ}\text{C}$
- The specified versions are built with a protection diode (halve wave rectifier) in series and the LED
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination
- For supply voltages above 48 V, it is necessary to use a voltage reduction element (external series resistor or transformer)



Dimensions [mm]

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
a area	Single-LED					
red	6 VDC	17 mA ±15 %	400 mcd	630 nm	10-2K06.3152	0.002 kg
	12 VAC/DC	9/17 mA ±15 %	400 mcd	630 nm	10-2K09.1072	0.002 kg
	24 VAC/DC	9/17 mA ±15 %	400 mcd	630 nm	10-2K12.1072	0.002 kg
	28 VAC/DC	9/17 mA ±15 %	400 mcd	630 nm	10-2K13.1072	0.002 kg
	48 VAC/DC	4/8 mA ±15 %	200 mcd	630 nm	10-2K19.1052	0.002 kg
yellow	6 VDC	17 mA ±15 %	340 mcd	340 nm	10-2K06.3154	0.002 kg
	12 VAC/DC	9/17 mA ±15 %	340 mcd	340 nm	10-2K09.1074	0.002 kg
	24 VAC/DC	9/17 mA ±15 %	340 mcd	340 nm	10-2K12.1074	0.002 kg
	28 VAC/DC	9/17 mA ±15 %	340 mcd	340 nm	10-2K13.1074	0.002 kg
	48 VAC/DC	4/8 mA ±15 %	180 mcd	340 nm	10-2K19.1054	0.002 kg
green	6 VDC	7 mA ±15 %	1050 mcd	525 nm	10-2K06.3155	0.002 kg
	12 VAC/DC	4/7 mA ±15 %	1050 mcd	525 nm	10-2K09.1075	0.002 kg
	24 VAC/DC	4/7 mA ±15 %	1050 mcd	525 nm	10-2K12.1075	0.002 kg
	28 VAC/DC	4/7 mA ±15 %	1050 mcd	525 nm	10-2K13.1075	0.002 kg
	48 VAC/DC	2/4 mA ±15 %	600 mcd	525 nm	10-2K19.1055	0.002 kg
blue	6 VDC	17 mA ±15 %	780 mcd	470 nm	10-2K06.3156	0.002 kg
	12 VAC/DC	9/17 mA ±15 %	780 mcd	470 nm	10-2K09.1076	0.002 kg
	24 VAC/DC	9/17 mA ±15 %	780 mcd	470 nm	10-2K12.1076	0.002 kg
	28 VAC/DC	9/17 mA ±15 %	780 mcd	470 nm	10-2K13.1076	0.002 kg
	48 VAC/DC	4/8 mA ±15 %	400 mcd	470 nm	10-2K19.1056	0.002 kg

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LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
white	6 VDC	17 mA ±15 %	850 mcd	x0.31/y0.32 nm	10-2K06.3159	0.002 kg
	12 VAC/DC	9/17 mA ±15 %	850 mcd	x0.31/y0.32 nm	10-2K09.1079	0.002 kg
	24 VAC/DC	9/17 mA ±15 %	850 mcd	x0.31/y0.32 nm	10-2K12.1079	0.002 kg
	28 VAC/DC	9/17 mA ±15 %	850 mcd	x0.31/y0.32 nm	10-2K13.1079	0.002 kg
	48 VAC/DC	4/8 mA ±15 %	400 mcd	x0.31/y0.32 nm	10-2K19.1059	0.002 kg

### Filament lamp, T6.8

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Operating voltage  Filament lamp	Operation current	Part No.	Weight
6 VAC/DC	200 mA ±10 %	10-1206.1369	0.001 kg
12 VAC/DC	50 mA ±10 %	10-1209.1279	0.001 kg
12 VAC/DC	100 mA ±10 %	10-1209.1329	0.001 kg
24 VAC/DC	25 mA ±10 %	10-1212.1199	0.001 kg
24 VAC/DC	50 mA ±10 %	10-1212.1279	0.001 kg
28 VAC/DC	40 mA ±10 %	10-1213.1249	0.001 kg
30 VAC/DC	40 mA ±10 %	10-1214.1249	0.001 kg
36 VAC/DC	35 mA ±10 %	10-1216.1229	0.001 kg
48 VAC/DC	25 mA ±10 %	10-1219.1199	0.001 kg

### **Series resistor**

### **Additional Information**

- For filament lamp 48 VAC, 25 mA
- For lamp voltage reduction
- Keep to the country specific safety instructions
- Due to high surface temperatures, the series resistor must not be soldered directly to the terminals of the equipment (use a terminal plate)

Operating voltage  Series resistor	Resistance	Part No.	Weight
110 VAC	2.7 kOhm	02-904.0	0.003 kg
125 VAC	3.3 kOhm	02-904.1	0.003 kg
145 VAC	4.7 kOhm	02-904.3	0.003 kg
240 VAC	10 kOhm	02-904.7	0.003 kg

### **Terminal plate empty**

### **Additional Information**

• For fitting with series resistors

Product attribute	Dimension	Part No.	Weight	
Terminal plate empty				
5 spaces	62.5 x 60 x 15 mm	02-912.1	0.025 kg	
10 spaces	125 x 60 x 15 mm	02-912.2	0.045 kg	
15 spaces	187.6 x 60 x 15 mm	02-912.3	0.090 kg	
20 spaces	250 x 60 x 15 mm	02-912.4	0.095 kg	

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### Mounting

ST

### Lens remover

Product attribute	Part No.	Weight
Lens remover		
for flush front bezel	02-905	0.011 kg
Lens remover	,	
for raised front bezel	98-968	0.004 kg

### Lamp remover

### **Additional Information**

▲ Vorsicht: A switching process might be released when replacing the lamp

Product attribute	Part No.	Weight
Lamp remover		
for LED	03-996	0.027 kg
Lamp remover		
for filament lamp	61-9740.0	0.003 kg

### Actuator with snap-action switching element

### **Switching system**

1 or 2 self-cleaning, snap-action switching elements. 1 or 2 double-throw contacts.

### Material

#### **Material of contact**

Standard version:
Silver (U > 20 V)
Special versions: (on request)
Gold/Silver 700 Au/300 Ag (U < 50 V)
Silver/Palladium 700 Ag/300 Pd (U > 20 V) for atmospheres containing sulphur

### **Switch housing**

Thermosetting material, heat-resistant

### Indicator housing with reduced length

Polyamide

### **Mechanical characteristics**

### **Terminals**

Screw terminal (with self-lifting clip): max. wire cross-section, 2 x 2.5 mm<sup>2</sup> max. wire cross-section of stranded cable, 2 x 1.5 mm<sup>2</sup>

### **Tightening torque**

For fixing sleeve max. 20 Ncm

### **Actuating force**

6N...12N

### **Actuating travel**

5mm

### **Mechanical lifetime**

Momentary action 2 million operations Maintained action 1 million operations

### **Electrical characteristics**

### **Standards**

The switches comply with the "Standards for low-voltage switching devices" IEC 60947-5-1  $\,$ 

### Rated insulation voltage

400 VAC/440 VDC, as per IEC 60947-5-1

### Conventional free air thermal current

10A

The maximum current in continuous operation and at ambient temperature not exceeding the quoted maximum values.

### Switch rating

400 VAC, 10 A, cosφ 0.95, as per IEC 60947-5-1 250 VAC, 10 A, as per UL

### **Electric strength**

 $2500\,\text{VAC},\,50\,\text{Hz},\,1\,\text{min.}$  between all terminals and earth, as per IEC 60947-5-1

#### **Environmental conditions**

### Storage temperature

-30°C...+85°C

### Service temperature

-25°C...+55°C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

### **Protection degree**

Front side IP 40, IP 65 with spray cover, as per IEC 60529

#### **Shock resistance**

15 g for 11 ms, as per IEC 60068-2-27

### Vibration resistance

10 g at 10...2000 Hz, amplitude 1.0 mm, as per IEC 60068-2-6

### **Approvals**

### **Approbations**

CB (IEC 60947-5-1) CSA Germanischer Lloyd UL

### **Declaration of conformity**

CE

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### **02** Technical data

01

Buzzer

Buzzer system

**System** 

Electronic non-contacting buzzer with IC oscillator

**Material** 

**Buzzer case** 

Thermosetting material

Front cap

Polycarbonate (PC)

Front bezel

Polymethylacrylate

**Mechanical characteristics** 

**Terminals** 

Screw terminal

**Tightening torque** 

For fixing sleeve max. 20 Ncm

**Electrical characteristics** 

Frequency (tone)

Approx. 2.8 kHz

Sound pressure

 $85\,dB$  (A)  $\pm 8\,dB$  at a distance of 0.1 m

Volume variable with a  $\,\textrm{M}\Omega$  potentiometer or corresponding fixed resistor

**Operation Voltage/Current** 

typical

10...55 VAC 10...75 VDC 25 mA 15 mA

Keylock switch

The standard lock number is YB1 (Part No. 02-989.001)

Additional lock numbers are available:

002 last digit = YB2; 003 last digit = YB3; 004 last digit = YB4

005 last digit = YB5; 046 last digit = YB46; 047 last digit = YB47

048 last digit = YB48; 049 last digit = YB49; 050 last digit = YB50

EAO reserves the right to alter specifications without further notice.

**Environmental conditions** 

Storage temperature

-40°C...+85°C

Operating temperature

-25°C...+55°C

**Protection degree** 

Front side IP 40, as per IEC 60529

**Approvals** 

**Approbations** 

CB (IEC 60947-5-1)

**Declaration of conformity** 

CE

### **General notes**

### 1. Engraving

In addition to the most commonly used world languages, in DIN1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish. Red, blue and black lenses are filled with white colour. Other colour lenses are filled in black. Standard height of letters is 3 mm. If the height is not specified, we will supply 3 mm engraved letters.

### 2. Hot stamping

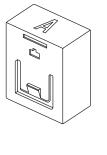
stamping. We will pleased to advise you. For letters and figures, typefaces with 2.5 mm, 3 mm and 4 mm are available.

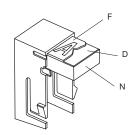
### 3. Film inserts

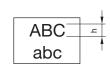
Instead of using engraving the lenses can be fitted with transparent film inserts, as an alternative. For this purpose, though, it is advisible to use lenses without ripped pattern. In the case of use of a smoke-black lens the fitted film becomes readable only if the lamp is on. The film (F) is inserted in the cap. To ensure even illumination a diffusor (D) is recommended, which is inserted beneath the film. If, on the other hand, the diffusor is inserted above the film, the lettering only becomes legible when the lamp For larger series it is worth considering markings by means of hot is alight. To hold the film and diffusor in position, the use of a holder (N) is advised. The film thickness is 0.2 mm.

#### All dimensions in mm

Film insert max. size	Height of letters h	Number of lines	Number of capital letters per line (target value)	Number of small letters per line (target value)	Image
14.3 x 22.4	3	4	11	13	B1
			7-8	8-9	B2
	4	2	7	9	B1
		4	5	5-6	B2
	5	2	5-6	6-7	B1
		3	3-4	4	B2
	6	1	5	6	B1
		2	3	4	B2
	8	1	3	4	B1
			2	2	B2







B1



B2

### **02** Application guidelines

### **Suppressor circuits**

When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

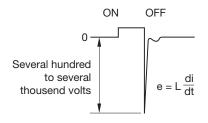
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load Fig. 1

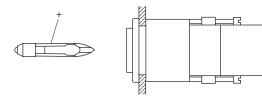
DC + Free-wheeling diode load

Counter EMF over load without free-wheeling diode Fig. 2



### **LED** polarity

When fitting the LED element the polarity has to correspond with the respective terminal, (+) goes to +.



### Index from Part No.

Index from	Part N	о.	
Part No.	Page	Part No.	Page
02-021.001		10-1214.1249	
02-070.001		10-1216.1229	
02-071.001		10-1219.1199 10-2K06.3152	
02-072.001		10-2K06.3152	
02-198.011		10-2K06.3155	
02-199.011		10-2K06.3156	
02-611.011		10-2K06.3159	
02-611.011	8	10-2K09.1072	
02-612.011	6	10-2K09.1074	117
02-612.011	8	10-2K09.1075	
02-613.011		10-2K09.1076	
02-613.011		10-2K09.1079	
02-614.011		10-2K12.1072	
02-614.011 02-615.011		10-2K12.1074 10-2K12.1075	
02-615.011		10-2K12.1076	
02-616.011		10-2K12.1079	
02-617.011		10-2K13.1072	
02-618.011	7	10-2K13.1074	117
02-619.011	7	10-2K13.1075	5 17
02-620.011	7	10-2K13.1076	3 17
02-690.011	9	10-2K13.1079	
02-691.011		10-2K19.1052	
02-692.011		10-2K19.1054	
02-695.011		10-2K19.1055	
02-810.001 02-901.0		10-2K19.1056	
02-901.1		22-925	
02-901.2		61-9740.0	
02-901.3		98-968	
02-901.4			
02-901.5	11		
02-901.6	11		
02-901.7			
02-901.8			
02-901.9			
02-902.2			
02-902.7			
02-904.0			
02-904.1			
02-904.3	18		
02-904.7	18		
02-905			
02-908.2			
02-908.3			
02-908.4			
02-908.6			
02-908.7			
02-908.9			
02-909			
02-912.1			
02-912.2			
02-912.3			
02-912.4			
02-924			
02-929			
02-930.2			
02-930.4			
02-930.5			
02-935			
02-949.0			
02-949.8			
02-965.0			
02-967.0			
02-980.1			
02-989.001 03-996			
10-1206.1369			
10-1209.1279			
10-1209.1329			
10-1212.1199			

10-1212.1199 ....... 18 10-1212.1279 ...... 18 10-1213.1249 ...... 18

		muex	UL

01

02

03

U4

17

-10

AA

51

04

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84

72

95

96

97

90

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